

Date: Tuesday, 11/21/2006 11:31:31 AM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : CROSSBOLT SPACER
<b>Job Number</b> : 29567	
<b>Estimate Number</b> : 10752	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D32751
<b>This Issue</b> : 11/21/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3275 REV A1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : A1
<b>Previous Run</b> : 24861	<b>Material</b> : N/A
<b>Written By</b> : <u>JA</u>	<b>Due Date</b> : 12/10/2006 <b>Qty:</b> 40 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JA 061121</u>	
<b>Comment</b> : Est Rev:A 04.10.19 New issue KJ/JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M6061T6T03125W058	ALUM. SEAMLESS TUBE
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**Comment:** Qty.: 0.2799 f(s)/Unit Total: 11.1972 f(s)  
 Material: 6061-T6 (QQ-A-200/8 or QQ-A-225/8) Ø0.313" x 0.058" wall  
 (M6061T6T0.3125W.058)I  
 identify as D3275-1  
 Batch: M102938

MS/JS 06/12/15

(42)

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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**Comment:** HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA469 and Dwg D3275

← didn't have any folio  
 & no prog.

MS/JS 06/12/15

(42)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

MS/JS 06/12/15

(42)

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

MS/JS 06/12/15

(42)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1
 Identify and Stock  
 Location: \_\_\_\_\_

sty18

MS/JS 06/12/15

(42)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DP Date: 06/12/19  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 11/21/2006 11:31:32 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CROSSBOLT SPACER

Job Number: 29567

Part Number: D32751

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



42

Comment: FINAL INSPECTION/W/O RELEASE

SP 06/12/15

Job Completion



C Loc 11218

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

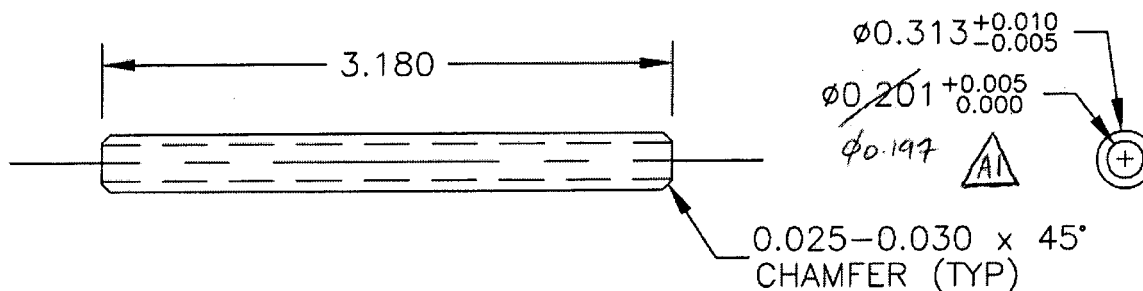
**NOTE:** Date & initial all entries





DESIGN	UP	DRAWN BY	UP	DART AEROSPACE USA, INC.	
				PORT HADLOCK, WA	
CHECKED	HP	APPROVED	HP	DRAWING NO.	REV. A
				D3275	SHEET 1 OF 1
DATE			TITLE		
04.03.10			CROSS BOLT SPACER		
A			04.03.10		
NEW ISSUE					
AI			04.10.19		
CHANGE MAT'L SPEC					

RELEASED  
04.06.22



### D3275-1 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)  
(REF DART SPEC. M6061T6R) M6061T6T0.313W.058
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
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WORK ORDER  
NO. 29567

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